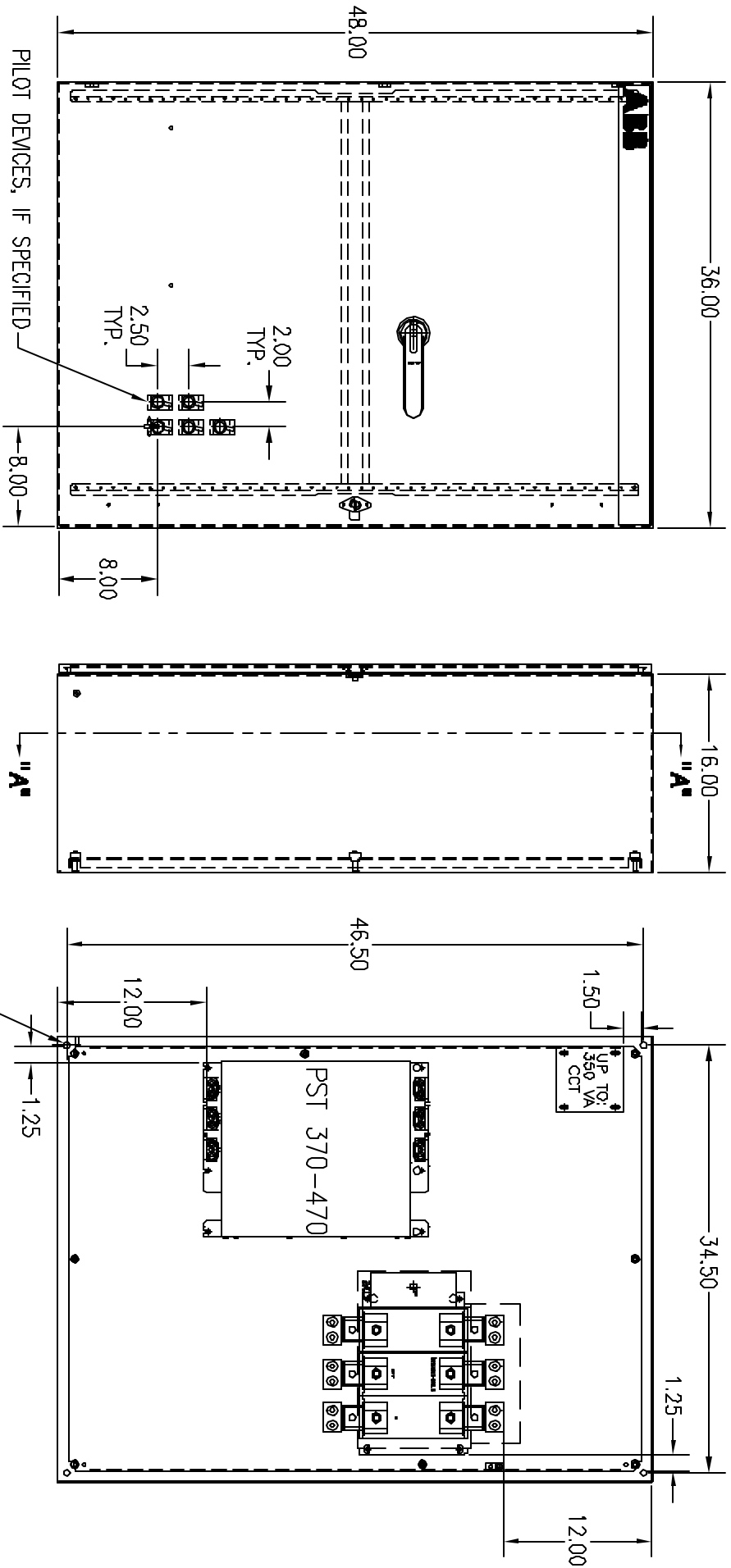


TYPICAL COMPONENTS

Part No.	Part Name	Quantity	Part No.	Quantity	Part No.	Quantity
120	120	1	120	1	120	1
120	120	1	120	1	120	1
120	120	1	120	1	120	1
120	120	1	120	1	120	1

TYPICAL COMPONENTS BASED ON 480 V AND 120 V CONTROL VOLTAGE. FOR MINIMUM LOAD AMPS, CONTACT FACTORY.

DRAWING NUMBER  
D 2401 1420-081



FRONT VIEW

SIDE VIEW

SECTION "A-A"

NOTES:

- 1) PLACE RUN LIGHT ABOVE DEVICE USED TO STOP MOTOR.
- 2) FOR MODELS EQUIPPED WITH HOA AND START-STOP, PLACE STOP TO LEFT OF HOA. PLACE RUN LIGHT ABOVE HOA IF REQUIRED.

SHOP

DO NOT SCALE DRAWING		THIS DRAWING IS THE PROPERTY OF ABB INC. INFORMATION WHICH MUST NOT BE REPRODUCED OR USED IN ANY MANNER WITHOUT THE EXPRESS WRITTEN AUTHORIZATION BY ABB INC.	
SCALE: 5/64	DIMENSIONS ARE IN IN	DATE: 11/8/04	REV. A
Material: 48 X 36 X 16 N4.12		DRAWN: NJH	TITLE: PANEL LAYOUT SFT STR
Finish:		CHK'D:	SIZE: A
STANDARD TOLERANCES: ANGLES ±1°		APPR'D:	DRAWING NUMBER: D 2401 1420-081
2 PL. DEC. ±.030	3 PL. DEC. ±.030	ABB Inc.	
REV. LET.	REVISIONS	DATE	REV. OR APP'D BY